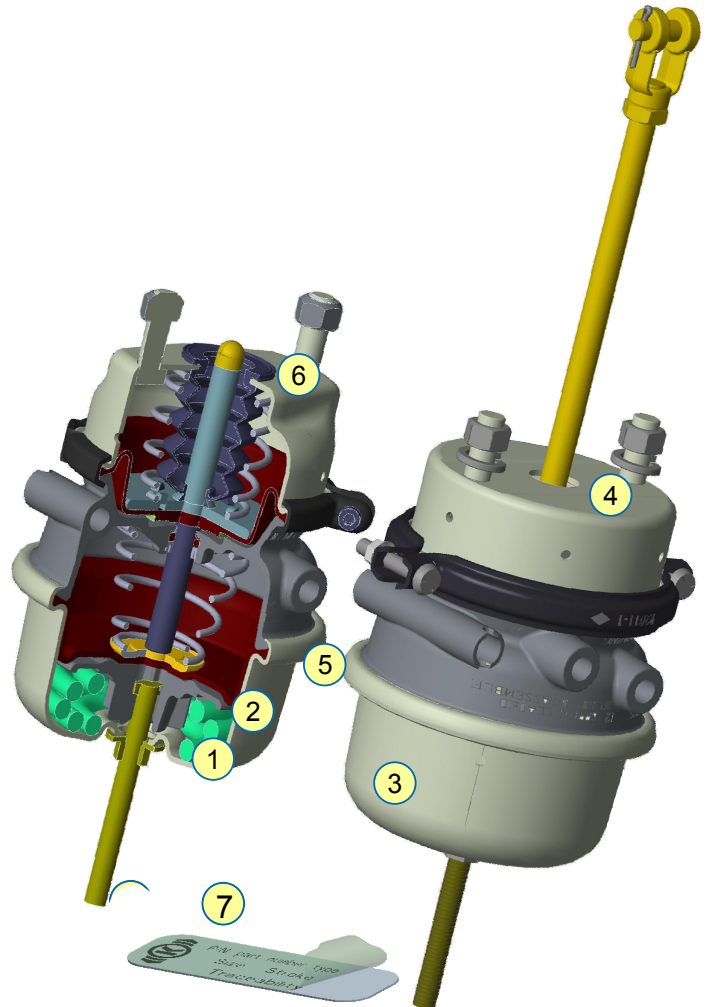


Expansion of the range of Double Diaphragm Spring Brakes introduced in July 2009

TÜV approved

These latest enhanced Spring Brakes offer more value for our customers and end users due to new innovations and 'smart' use of proven technologies:

1. Long life power spring: state of the art material, manufacturing process and protection.
2. Spring portion breather hole – when in the running condition, the breather hole is cleverly sealed to prevent ingress of moisture and contamination
3. Enhanced corrosion protection of external surfaces.
4. 360° reinforcement of non-pressure plate for heavy duty applications.
5. Crimped joint with the spring portion: reduces risk of leakage and accidental disassembly of the spring portion.
6. Quality Caliper Mounting Seal: Knorr-Bremse monobloc design rubber boot to ensure correct sealing between the latest generation Spring Brake and the Air Disc Brake.
7. Facilitated reading of product part number under transparent protective film.



Used by leading OE trailer manufacturers

The full range is available from your local Knorr-Bremse distributor

For details of the part numbers, see the table overleaf

Knorr-Bremse recommends that you replace both old generation spring brakes on an axle by latest generation units at the same time.

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Note: If service work is carried out on a vehicle as a result of information taken from this document, it is the responsibility of the workshop to ensure the vehicle is fully tested and in full functional order before the vehicle is returned into service. Knorr-Bremse accepts no liability for problems caused as a result of appropriate tests not being carried out.

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The part numbers of the latest Knorr Bremse range, which replaces the older generation range, are listed below:

Knorr-Bremse Double Diaphragm Spring Brakes						
Brake Type	Size	Stroke	Type Number	Part Number		
				Older Generation up to July 2009	Latest Generation from July 2009	
S-CAM	20/24	57 mm	BX7401	SEB01269	K031736N00	
			BX7402	SEB01395	K031737N00	
			BX7414	2024GCMSS	K037983N00	
	24/24	64 mm	BX7516	SEB01288	K031738N00	
			BX7545	2424GCMLS	K038537N00	
	20/30	76 mm	BX7406	I136948	K031732N00	
			BX7408	I136950	K031733N00	
			BX7409	I136951	K031734N00	
	24/30	64 mm	BX7514	SEB01267	K031748N00	
			BX7518	SEB01396	K038536N00	
			BX7543	2430GCMLS	K038535N00	
	24/30	76 mm	BX7515	SEB01268	K037970N00	
			BX7523	I136944	K031739N00	
			BX7524	I136945	K037809N00	
			BX7525	I136946	K031740N00	
			BX7526	I136947	K040847N00	
			BX7528	I137141	K031741N00	
			BX7538	K001778	K031742N00	
			BX7542	2430GCMEMLS	K037810N00	
	30/30	64 mm	BX7547	-	K049117N00	
			BX7611	SEB01270	K031744N00	
	DISC	16/24	57 mm	BX7612	SEB01398	K031745N00
				BX7618	3030GCMLS	K038538N00
				BS7303	I138119F	K026893N00
BS7304				I138524F	K026894N00	
BS7305				I138564F	K026895N00	
BS7309				I139355F	K026896N00	
BS7310				I139356F	K026897N00	
BS7312				I139933F	K026898N00	
18/24		57 mm	BS7313	I139934F	K026899N00	
			BS7318	K001946	K026900N00	
			BS7319	K001947	K026901N00	
			BS7350	I138120F	K026902N00	
20/24		57 mm	BS7351	I138525F	K026903N00	
			BS7355	K001962	K026904N00	
			BS7356	K001963	K026905N00	
20/24	57 mm	BS7402	-	K045570N00		
		BS7403	-	K045718N00		
		BS7404	-	K045719N00		